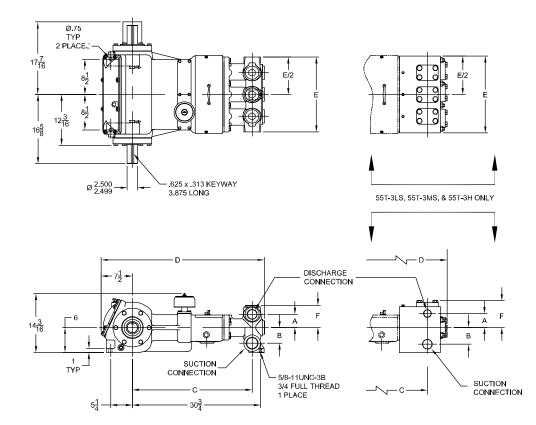
## 3364 (55T-3) Triplex Plunger Pump



## Specifications

Pump Size: maximum plunger size x stroke length, in.(mm) 2.500 x 3.000 (63.5 x 76.2) Rated BHP (kW) at 500 RPM: 55 (41) Rated plunger load, pounds (kg): 4370 (1982) Maximum discharge pressure: psi (kPa) "L" model: 1391 (9591) "SC" model: 1817 (12527) "LS" model: 1480 (10204) "M" model: 1817 (12527) "MS" model: 2473 (17050) "H" model: 3300 (22753) Crankshaft extension: Diameter, in.(mm): 2.500 (63.5) Length, in.(mm): 3.875 (98.43) Keyway width x depth, in.(mm): 5/8 x 5/16 (15.88 x 7.94) Maximum recommended sheave in.(mm): 38 (965.2) For larger sizes: Contact Factory Oil Capacity, gallons (L) Crankcase: 2.50 (9.46) Weight, pump only on wood shipping skids, pounds (kg): 1070 (485) Weight varies with pump model Standard Materials for Fluid Ends: "L" & "M" models Cast Nickel-Aluminum-Bronze "SC" model Cast Ductile Iron "LS", "MS", & "H" models Carbon Steel Plate

| Pump Model | Flange Co                  | onnections               | Dimensions (Inches) |       |        |         |        |         |  |  |  |  |
|------------|----------------------------|--------------------------|---------------------|-------|--------|---------|--------|---------|--|--|--|--|
|            | Discharge Connection Sizes | Suction Connection Sizes | Α                   | В     | С      | D       | E      | F       |  |  |  |  |
| 55T-3L     | 2 (50.8)-11 1/2 NPT        | 2 1/2 (63.5)-8 NPT       | 3 3/16              | 3 3/4 | 28 3/4 | 39 3/16 | 18     | 5 11/32 |  |  |  |  |
| 55T-3SC    | 2 (50.8)-11 1/2 NPT        | 2 1/2 (63.5)-8 NPT       | 3 3/16              | 3 3/4 | 28 3/4 | 41      | 18     | 6 13/32 |  |  |  |  |
| 55T-3LS    | 1 1/2 (38.1)-11 1/2 NPT    | 2 (50.8)-11 1/2 NPT      | 3 3/8               | 4     | 28 3/4 | 41      | 18 1/2 | 6 15/32 |  |  |  |  |
| 55T-3M     | 2 (50.8)-11 1/2 NPT        | 2 1/2 (63.5)-8 NPT       | 3 3/16              | 3 3/4 | 28 3/4 | 39 3/16 | 18     | 5 11/32 |  |  |  |  |
| 55T-3MS    | 1 1/2 (38.1)-11 1/2 NPT    | 2 (50.8)-11 1/2 NPT      | 3 3/8               | 4     | 28 3/4 | 41      | 18 1/2 | 6 15/32 |  |  |  |  |
| 55T-3H     | 1 1/2 (38.1)-11 1/2 NPT    | 2 (50.8)-11 1/2 NPT      | 3 3/8               | 4     | 28 3/4 | 41      | 18 1/2 | 6 15/32 |  |  |  |  |



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## **Performance Data**

| PUMP       | English U | English Units             |        |        |        | 100 | RPM   | 200  | RPM   | 250  | RPM   | 350 RPM |       | 420 RPM |       | 500 * RPM |       |
|------------|-----------|---------------------------|--------|--------|--------|-----|-------|------|-------|------|-------|---------|-------|---------|-------|-----------|-------|
|            | Plunger   | Plunger                   | BPD    | GPM    | Max.   |     |       |      |       |      |       |         |       |         |       |           |       |
|            | Dia.      | Area                      | per    | per    | Press. |     |       |      |       |      |       |         |       |         |       |           |       |
|            | In.       | Sq. In.                   | RPM    | RPM    | PSI    | BPD | GPM   | BPD  | GPM   | BPD  | GPM   | BPD     | GPM   | BPD     | GPM   | BPD       | GPM   |
| 55T-3L     | 2.500     | 4.9087                    | 6.5571 | 0.1912 | 890    | 656 | 19.12 | 1312 | 38.25 | 1640 | 47.81 | 2295    | 66.94 | 2754    | 80.32 | 3279      | 95.62 |
| (3364-7)   | 2.250     | 3.9761                    | 5.3113 | 0.1549 | 1099   | 532 | 15.49 | 1063 | 30.98 | 1328 | 38.73 | 1859    | 54.22 | 2231    | 65.06 | 2656      | 77.46 |
|            | 2.000     | 3.1416                    | 4.1966 | 0.1224 | 1391   | 420 | 12.24 | 840  | 24.48 | 1050 | 30.60 | 1469    | 42.84 | 1763    | 51.41 | 2099      | 61.20 |
| 55T-3SC    | 2.250     | 3.9761                    | 5.3113 | 0.1549 | 1099   | 532 | 15.49 | 1063 | 30.98 | 1328 | 38.73 | 1859    | 54.22 | 2231    | 65.06 | 2656      | 77.46 |
| (3364-5SC) | 2.000     | 3.1416                    | 4.1966 | 0.1224 | 1391   | 420 | 12.24 | 840  | 24.48 | 1050 | 30.60 | 1469    | 42.84 | 1763    | 51.41 | 2099      | 61.20 |
|            | 1.750     | 2.4053                    | 3.2130 | 0.0937 | 1817   | 322 | 9.37  | 643  | 18.74 | 804  | 23.43 | 1125    | 32.80 | 1350    | 39.36 | 1607      | 46.86 |
| 55T-3LS    | 2.500     | 4.9087                    | 6.5571 | 0.1912 | 890    | 656 | 19.12 | 1312 | 38.25 | 1640 | 47.81 | 2295    | 66.94 | 2754    | 80.32 | 3279      | 95.62 |
| (3364-6)   | 2.250     | 3.9761                    | 5.3113 | 0.1549 | 1099   | 532 | 15.49 | 1063 | 30.98 | 1328 | 38.73 | 1859    | 54.22 | 2231    | 65.06 | 2656      | 77.46 |
|            | 2.000     | 3.1416                    | 4.1966 | 0.1224 | 1391   | 420 | 12.24 | 840  | 24.48 | 1050 | 30.60 | 1469    | 42.84 | 1763    | 51.41 | 2099      | 61.20 |
|            | 1.750     | 2.4053                    | 3.2130 | 0.0937 | 1480   | 322 | 9.37  | 643  | 18.74 | 804  | 23.43 | 1125    | 32.80 | 1350    | 39.36 | 1607      | 46.86 |
| 55T-3M     | 1.750     | 2.4053                    | 3.2130 | 0.0937 | 1817   | 322 | 9.37  | 643  | 18.74 | 804  | 23.43 | 1125    | 32.80 | 1350    | 39.36 | 1607      | 46.86 |
| (3364-3)   | 1.500     | 1.7671                    | 2.3606 | 0.0688 | 1817   | 237 | 6.88  | 473  | 13.77 | 591  | 17.21 | 827     | 24.10 | 992     | 28.92 | 1181      | 34.42 |
|            | 1.250     | 1.2272                    | 1.6393 | 0.0478 | 1817   | 164 | 4.78  | 328  | 9.56  | 410  | 11.95 | 574     | 16.73 | 689     | 20.08 | 820       | 23.91 |
| 55T-3MS    | 1.750     | 2.4053                    | 3.2130 | 0.0937 | 1817   | 322 | 9.37  | 643  | 18.74 | 804  | 23.43 | 1125    | 32.80 | 1350    | 39.36 | 1607      | 46.86 |
| (3364-2)   | 1.500     | 1.7671                    | 2.3606 | 0.0688 | 2473   | 237 | 6.88  | 473  | 13.77 | 591  | 17.21 | 827     | 24.10 | 992     | 28.92 | 1181      | 34.42 |
| 55T-3H     | 1.250     | 1.2272                    | 1.6393 | 0.0478 | 3300   | 164 | 4.78  | 328  | 9.56  | 410  | 11.95 | 574     | 16.73 | 689     | 20.08 | 820       | 23.91 |
| (3364-1)   | 1.000     | 0.7854                    | 1.0491 | 0.0306 | 3300   | 105 | 3.06  | 210  | 6.12  | 263  | 7.65  | 368     | 10.71 | 441     | 12.85 | 525       | 15.30 |
|            | Brake Hor | Brake Horsepower Required |        |        |        | 11  |       | 22   |       | 28   |       | 39      |       | 46      |       | 55        |       |

| PUMP       | Metric U  | nits       |        |        |        |       | 100 RPM |       | 200 RPM 2 |       | RPM    | 350 RPM |        | 420 RPM |        | 500 * RPM |        |
|------------|-----------|------------|--------|--------|--------|-------|---------|-------|-----------|-------|--------|---------|--------|---------|--------|-----------|--------|
|            | Plunger   | Plunger    | M³/Hr  | L/Sec. | Max.   |       |         |       |           |       |        |         |        |         |        |           |        |
|            | Dia.      | Area       | per    | per    | Press. |       |         |       |           |       |        |         |        |         |        |           |        |
|            | mm        | cm²        | RPM    | RPM    | kPa    | M³/Hr | L/Sec.  | M³/Hr | L/Sec.    | M³/Hr | L/Sec. | M³/Hr   | L/Sec. | M³/Hr   | L/Sec. | M³/Hr     | L/Sec. |
| 55T-3L     | 64        | 31.669     | 0.0434 | 0.0121 | 6138   | 4.34  | 1.21    | 8.69  | 2.41      | 10.86 | 3.02   | 15.20   | 4.22   | 18.24   | 5.07   | 21.72     | 6.03   |
| (3364-7)   | 57        | 25.652     | 0.0352 | 0.0098 | 7578   | 3.52  | 0.98    | 7.04  | 1.95      | 8.80  | 2.44   | 12.31   | 3.42   | 14.78   | 4.10   | 17.59     | 4.89   |
|            | 51        | 20.268     | 0.0278 | 0.0077 | 9591   | 2.78  | 0.77    | 5.56  | 1.54      | 6.95  | 1.93   | 9.73    | 2.70   | 11.67   | 3.24   | 13.90     | 3.86   |
| 55T-3SC    | 57        | 25.652     | 0.0352 | 0.0098 | 7578   | 3.52  | 0.98    | 7.04  | 1.95      | 8.80  | 2.44   | 12.31   | 3.42   | 14.78   | 4.10   | 17.59     | 4.89   |
| (3364-5SC) | 51        | 20.268     | 0.0278 | 0.0077 | 9591   | 2.78  | 0.77    | 5.56  | 1.54      | 6.95  | 1.93   | 9.73    | 2.70   | 11.67   | 3.24   | 13.90     | 3.86   |
|            | 44        | 15.518     | 0.0213 | 0.0059 | 12527  | 2.13  | 0.59    | 4.26  | 1.18      | 5.32  | 1.48   | 7.45    | 2.07   | 8.94    | 2.48   | 10.64     | 2.96   |
| 55T-3LS    | 64        | 31.669     | 0.0434 | 0.0121 | 6138   | 4.34  | 1.21    | 8.69  | 2.41      | 10.86 | 3.02   | 15.20   | 4.22   | 18.24   | 5.07   | 21.72     | 6.03   |
| (3364-6)   | 57        | 25.652     | 0.0352 | 0.0098 | 7578   | 3.52  | 0.98    | 7.04  | 1.95      | 8.80  | 2.44   | 12.31   | 3.42   | 14.78   | 4.10   | 17.59     | 4.89   |
|            | 51        | 20.268     | 0.0278 | 0.0077 | 9591   | 2.78  | 0.77    | 5.56  | 1.54      | 6.95  | 1.93   | 9.73    | 2.70   | 11.67   | 3.24   | 13.90     | 3.86   |
|            | 44        | 15.518     | 0.0213 | 0.0059 | 10204  | 2.13  | 0.59    | 4.26  | 1.18      | 5.32  | 1.48   | 7.45    | 2.07   | 8.94    | 2.48   | 10.64     | 2.96   |
| 55T-3M     | 44        | 15.518     | 0.0213 | 0.0059 | 12527  | 2.13  | 0.59    | 4.26  | 1.18      | 5.32  | 1.48   | 7.45    | 2.07   | 8.94    | 2.48   | 10.64     | 2.96   |
| (3364-3)   | 38        | 11.401     | 0.0156 | 0.0043 | 12527  | 1.56  | 0.43    | 3.13  | 0.87      | 3.91  | 1.09   | 5.47    | 1.52   | 6.57    | 1.82   | 7.82      | 2.17   |
|            | 32        | 7.917      | 0.0109 | 0.0030 | 12527  | 1.09  | 0.30    | 2.17  | 0.60      | 2.71  | 0.75   | 3.80    | 1.06   | 4.56    | 1.27   | 5.43      | 1.51   |
| 55T-3MS    | 44        | 15.518     | 0.0213 | 0.0059 | 12527  | 2.13  | 0.59    | 4.26  | 1.18      | 5.32  | 1.48   | 7.45    | 2.07   | 8.94    | 2.48   | 10.64     | 2.96   |
| (3364-2)   | 38        | 11.401     | 0.0156 | 0.0043 | 17050  | 1.56  | 0.43    | 3.13  | 0.87      | 3.91  | 1.09   | 5.47    | 1.52   | 6.57    | 1.82   | 7.82      | 2.17   |
| 55T-3H     | 32        | 7.917      | 0.0109 | 0.0030 | 22753  | 1.09  | 0.30    | 2.17  | 0.60      | 2.71  | 0.75   | 3.80    | 1.06   | 4.56    | 1.27   | 5.43      | 1.51   |
| (3364-1)   | 25        | 5.067      | 0.0069 | 0.0019 | 22753  | 0.69  | 0.19    | 1.39  | 0.39      | 1.74  | 0.48   | 2.43    | 0.68   | 2.92    | 0.81   | 3.47      | 0.97   |
|            | Kilowatts | s Required |        |        |        | 8     |         | 16    |           | 21    |        | 29      |        | 35      |        | 41        |        |

For operation below 100 RPM, an auxiliary lubrication system is required.

Volumetric Rate is based on 100% Volumetric Efficiency. Brake Horsepower/Kilowatts Required is based on 90% Mechanical Efficiency.\*For Speeds above 420 RPM - consult the Factory.

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